# um WEIL-McLAIN<sup>®</sup>

# Minimum Water Flow Switch 384000324

# Introduction

The F261 Series Flow Switches respond to fluid flow in lines that carry water, ethylene glycol, or other nonhazardous fluids. These models also work in applications with swimming pool water and lubricating oils.

#### F261 Series Standard Flow Switches

Use a variety of paddle sizes to respond to fluid flow rates in applications with 1 inch or greater trade size pipe.

#### F261 Series Low Flow Switches

Respond to low fluid flow rates in applications with 1 inch or less trade size pipe.

A low-energy model with gold-plated contacts provides improved electrical performance in low-voltage, low-current circuits (dry circuits) to switch low-energy resistive loads, such as control signals.

#### Figure 1: F261KAH Flow Switch



# **WARNING**

#### Risk

This product is made of a copper alloy, which contains lead. The product is therefore not to be used on drinking water.

## **Features and Benefits**

#### Type 3R (NEMA) or Type 4 (NEMA) polycarbonate enclosure

Provides dust protection in indoor and outdoor applications.

#### Viton<sup>®</sup> diaphragm

Facilitates use in fluid lines that carry chlorinated water, treated water, or other nonhazardous fluids.

#### Low-flow operation on low-flow models

Actuates switch with less than 2.0 GPM (7.6 L/min) flow for water applications or 11.0 GPM (41.6 L/min) flow for steam applications.

#### Gold-plated contacts on selected models

Reduce intermittent contact problems in low-voltage and low-current circuits (dry circuits).

#### Maximum fluid pressure of 290 psig (20 bar)

Facilitates use in a wide range of pressure flow conditions.

## Application

#### Important

 All F261 Series Flow Switches are intended to control equipment under normal operating conditions. Where failure or malfunction of an F261 Flow Switch could lead to an abnormal operating condition that could cause personal injury or damage to the equipment or other property, other devices (limit or safety controls) or systems (alarm or supervisory) intended to warn of, or protect against, failure or malfunction of the F261 Flow Switch must be incorporated into and maintained as part of the control system.

- Do not install or use this F261 Series Flow Switch in or near environments where corrosive substances or vapors could be present. Exposure of the F261 Series Flow Switch to corrosive environments may damage the device's internal components and will void the warranty.
- Do not use F261 Series Flow Switches where the fluid in the pipes drops below the fluid's freezing point, causing an internal freeze-up.

### **Standard Flow Switches**

Use the F261 Series Standard Flow Switches in applications with fluid pressures up to 290 psig (20 bar). In a standard application for a standard F261 flow switch, shut down the refrigeration compressor on a fluid chiller system if flow stops. This reduces the chance of chiller freeze-ups.

### **Low-Flow Switches**

The F261 Series Low-Flow Switches have  $\frac{1}{2}$  in. Female NPTF or  $\frac{3}{4}$  in. Female NPTF inlet and outlet connections.

Use F261 Low-Flow Switches in applications where flow rates are low, such as:

- Water purification and treatment systems
- Booster pumps
- Cooling systems for electronic tubes, bearings, and compressors
- In rapid recovery water heaters to start the water heater when water withdraws
- In the control of food waste disposal units to start the motor when a predetermined amount of water flow is present in the unit and to stop the motor when the flow decreases to a predetermined rate
- As a switch to shut down the refrigeration compressor on a fluid chiller system if flow stops, to reduce the chance of chiller freeze-ups

# Low-Energy Flow Switches with Goldplated Contacts

Models with gold-plated contacts provide improved electrical performance in low-voltage, low-current circuits (dry circuits). Use these models to switch low-energy resistive loads, such as control signals.

## Type 3R (NEMA) / IP43 enclosures

Use models with Type 3R (NEMA) / IP43 enclosures for indoor or outdoor applications where they are protected from weather and splashing water. Use these models with pipes that carry fluids at temperatures in the range of -20°F to 250°F (-29°C to 121°C). A drain hole provides for you to use Type 3R (NEMA) models in applications where the fluid temperature is below the ambient dew point temperature. The drain hole knockout is plugged on IP43 models to prevent the intrusion of objects 0.04 in. (1 mm) in diameter and greater. If you remove the plug, you reduce the enclosure rating to IP23, which facilitates you to use these models in applications where the fluid temperature is below the ambient dew point temperature. Do not use these models in applications or environments where the temperature may cause the fluid to freeze.

# Type 4 (NEMA) / IP67 Enclosures

Use models with Type 4 (NEMA) enclosures for indoor or outdoor applications in high humidity environments. Use these models with pipes that carry fluids at temperatures in the range of -20°F to 250°F (-29°C to 121°C). A sealing O-ring between the cover and case facilitates you to use these models in high humidity environments, or applications where the fluid temperature is below the ambient dew point temperature. Do not use these models in applications or environments where the temperature may cause the fluid to freeze.

# Media compatibility

F261 Series Flow Switches are compatible with several common media:

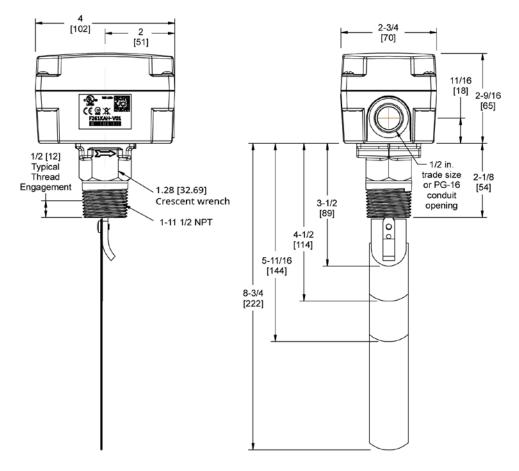
- Water
- Ethylene Glycol
- Brine

- Sea Water
- Swimming Pool Water

Lubricating Oils

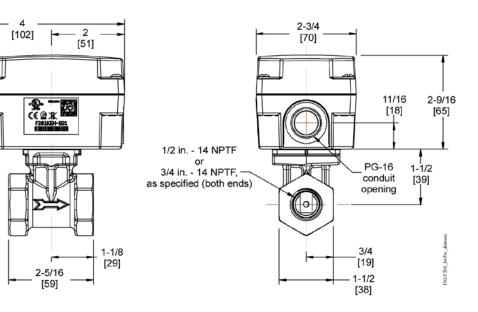
# **Dimensions**

#### Figure 2: Dimensions for F261 Standard Flow Switch, in. [mm]



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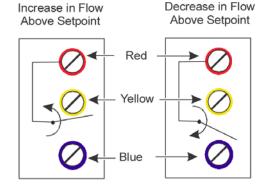
#### Figure 3: Dimensions for F261 Low-Flow Switch, in. [mm]



# Operation

The flow switch responds to pressure exerted on the fluid paddle by the flowing fluid. A range adjustment screw adjusts the rate of the flow that is required to activate the switch. See Table 1 through Table 6 for flow rates. The red terminal is the Common. Red to yellow closes on flow increase. Red to blue closes on flow decrease.

#### Figure 4: F261 control switch action



#### Table 1: Flow rates for standard models, 1 in. to 3 in. paddles

			GPM (m <sup>3</sup> /hr) required to activate switch for pipe size (in.)								
		1	<b>1</b> ¼1	<b>1</b> ½1	2	<b>2</b> ½²	3	<b>4</b> <sup>3</sup>	5 <sup>3</sup>	6 <sup>3</sup>	8 <sup>3</sup>
Minimum adjustment	Flow increase (Close R to Y)	4.20 (0.95)	5.80 (1.32)	7.50 (1.70)	13.7 (3.11)	18.0 (4.09)	27.5 (6.24)	65.0 (14.8)	125 (28.4)	190 (43.2)	375 (85.2)
	Flow decrease (Close R to B)	2.50 (0.57)	3.70 (0.84)	5.00 (1.14)	9.50 (2.16)	12.5 (2.84)	19.0 (4.32)	50.0 (11.4)	101 (22.9)	158 (35.9)	320 (72.7)
Maximum adjustment	Flow increase (Close R to Y)	8.80 (2.0)	13.3 (3.02)	19.2 (4.36)	29.0 (6.59)	34.5 (7.84)	53.0 (12.0)	128 (29.1)	245 (55.6)	375 (85.2)	760 (173)
	Flow decrease (Close R to B)	8.50 (1.93)	12.5 (2.84)	18.0 (4.09)	27.0 (6.13)	32.0 (7.27)	50.0 (11.4)	122 (27.7)	235 (53.4)	360 (81.8)	730 (166)

1 Values for a 2 in. paddle trimmed to pipe.

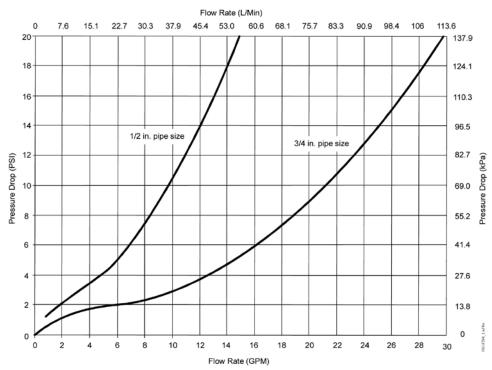
2 Values for a 3 in. paddle trimmed to fit pipe.

3 Values calculated for a factory-installed set of 1, 2, and 3 in. paddles.

#### Table 2: Flow rates for standard models, 6 in. paddles

		GPM	(m <sup>3</sup> /hr) required to acti	vate switch for pipe size	(in.)
		4	5	6	8
Minimum adjustment	Flow increase (Close R to Y)	37.0 (8.40)	57.0 (12.9)	74.0 (16.8)	205 (46.6)
	Flow decrease (Close R to B)	27.0 (6.13)	41.0 (9.31)	54.0 (12.3)	170 (38.6)
Maximum adjustment	Flow increase (Close R to Y)	81.0 (18.4)	118 (26.8)	144 (32.7)	415 (94.3)
	Flow decrease (Close R to B)	76.0 (1.93)	111 (25.2)	135 (30.7)	400 (90.8)

#### Figure 5: Pressure drop against flow rate for sample F261 Series Low-Flow Switches



Note: This chart is correct for F261KEH-V01C, F261MEH-V01C, F261KFH-V01C, F261MFH-V01C low-flow switches.

#### Table 2: Flow rates for standard models, 6 in. paddles

			Pipe Size	
		½ in. x ½ in. Female NPTF <sup>1</sup>	¾ in. x ¾ in. Female NPTF <sup>2</sup>	¾ in. x ¾ in. Female NPTF <sup>3</sup>
Minimum adjustment	Flow increase (R to Y closes)	37.0 (8.40)	57.0 (12.9)	205 (46.6)
	Flow decrease (R to B closes)	27.0 (6.13)	41.0 (9.31)	170 (38.6)
Maximum adjustment	Flow increase (R to Y closes)	81.0 (18.4)	118 (26.8)	415 (94.3)
	Flow decrease (R to B closes)	76.0 (1.93)	111 (25.2)	400 (90.8)

1 F261KEH-V01C, F261MEH-V01C

2 F261KFH-V01C, F261MFH-V01C

3 F261KFH-V02C (designed for steam applications)

# F261 electrical ratings

Table 3: F261xxH Series standard controls electrical ratings

Volts 50/60 Hz	ι	JL 60730	EN 60730			
Voits 30/00 Hz	24	120	208	240	24	230
Horsepower	-	1	1	1	_	-
Full load amperes	_	16	10	10	_	8
Locked rotor amperes	—	96	60	60	—	48
Resistive amperes	16	16	10	10	16	16
Pilot duty VA	125	720	720	720	77	720

#### Table 4: F261xxL Series low energy controls electrical ratings, AC current

Volts AC, 50/60 Hz	UL 60730/UL 1059EN 60730				
Volts AC, 30/60 Hz	4 VAC	24 VAC	120 VAC		
Resistive amperes <sup>1</sup>	10	10	10		
Pilot duty VA <sup>2</sup>	12	72	360		

1 Maximum dry circuit rating: Resistive only, 400 mW at 28 VAC/VDC. After you use a relay at the general rating level, the dry circuit rating is no longer valid.

2 Meets UL 100,000 cycle UL endurance test requirement at switch with Tmin greater than or equal to 32°F (0°C).

#### Table 5: F261xxL Series low energy controls electrical ratings, DC current

Volts DC	UL 60730/UL 1059/EN 60730				
Volts DC	4 VDC	24 VDC	48 VDC		
Resistive amperes <sup>1</sup>	1	1	1		

1 Maximum dry circuit rating: Resistive only, 400 mW at 28 VAC/VDC. After you use a relay at the general rating level, the dry circuit rating is no longer valid.

# F261 Series flow switches technical specifications

#### Table 6: UL conformity declaration information

Information	Description
Purpose of control	Operating liquid flow switch, automatic action
Construction of control	Electronic independently mounted control
Number of cycles	100,000 cycles
Method of mounting control	Mounting to sensed media vessel/ orientation
Type 1 or Type 2 action	Type 1.C (Microinterruption)
External pollution situation	Pollution degree 4
Internal pollution situation	Pollution degree 2
Rated impulse voltage	4,000 VAC
Ball pressure temperature	Enclosure: 266°F (130°C ) Switch component: 252°F (122°C)
Control adjustment instruction	-

#### Table 6: UL conformity declaration information (continued)

Information	Description			
Field wiring rating	<ul> <li>Wire/cord temperature ratings:</li> <li>140°F (60°C) only permitted when ambient air and media are less than 113°F (45°C)</li> <li>167°F (75°C) only permitted when ambient air and media are less than 140°F (60°C)</li> <li>194°F (90°C) only permitted when ambient air is less than 140°F (60°C) and media is less than 167°F (75°C)</li> <li>302°F (150°C) permitted when ambient air is less than 140°F (60°C) and media is less than 249°F (121°C)</li> </ul>			
Vessel pressure	F261 Fluid Flow Switch: 290 psi (20 bar)			

#### Table 7: F261 Series fluid flow switches technical specifications

Specification	Description
Switch	Single-pole, double-throw (SPDT)
Enclosure	UL: Type 3R or Type 4 CE: IP43 (IP23 with drain hole plug removed) or IP67
Wiring connections	Three color-coded screw terminals and one ground terminal
Conduit connection	One $7\!\!\!/_8$ in. (22 mm) hole for $1\!\!\!/_2$ in. trade size (or PG16) conduit
Pipe connector	Standard: 1 in. 11 ½ NPT Threads Low-Flow: ½ in. x ½ in. Female NPTF; ¾ in. x ¾ in. Female NPTF
Maximum fluid pressure	290 psi (20 bar)
	-20°F (-29°C)
Minimum fluid temperature	Note: Ensure that the low liquid temperature combined with the low ambient temperature does not lead to freezing the liquid inside the body or, if applicable, the bellows. Observe the liquid freezing point.
	250°F (121°C)
Maximum fluid temperature	Note: At higher ambient temperatures, the maximum liquid temperature becomes lower. The temperature of the electrical switch inside should not exceed 158°F (70°C).
Ambient conditions	-40°F to 140°F (-40°C to 60°C)
Compliance	North America: cULus Listed; UL 60730, File E6688; FCC Compliant to CFR47, Part 15, Subpart B, Class B Industry Canada (IC) Compliant to Canadian ICES-003, Class B limits
CE	Europe: CE Mark—Johnson Controls declares that this product is in compliance with the essential requirements and other relevant provisions of the EMC Directive and the Low Voltage Directive.
	Australia/New Zealand: Mark: RCM Compliant

The performance specifications are nominal and conform to acceptable industry standards. For application at conditions beyond these specifications, consult Johnson Controls/Penn Refrigeration Application Engineering at 1-800-275-5676. Johnson Controls shall not be liable for damages resulting from misapplication or misuse of its products.

# WM WEIL-McLAIN<sup>®</sup>

## North American emissions compliance

#### **United States**

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

#### Canada

This Class (B) digital apparatus meets all the requirements of the Canadian Interference-Causing Equipment Regulations. Cet appareil numérique de la Classe (B) respecte toutes les exigences du Règlement sur le matériel brouilleur du Canada.

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